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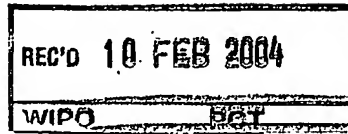


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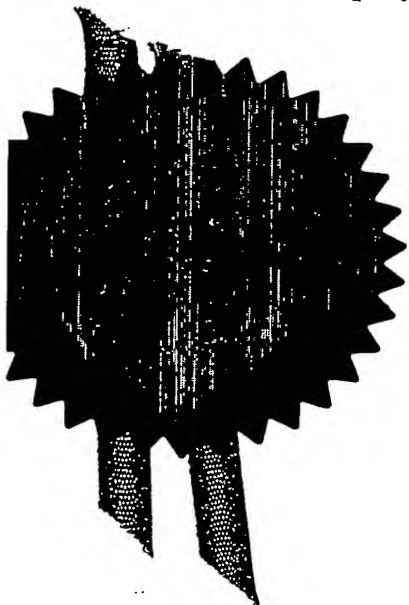


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Patents ADP number (if you know it)  
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4. Title of the invention  
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5. Name of your agent (if you have one)  
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Description 7

Claim(s) 2

Abstract

Drawing(s) 5 *15*

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Statement of inventorship and right to grant of a patent (*Patents Form 7/77*)

Request for preliminary examination and search (*Patents Form 9/77*) 1

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VALVE

Background to the Invention

5 This invention relates to a valve, particularly, but not exclusively, for use in connection with a compressor.

10 Refrigeration and air-conditioning compressors often rely on the pressure difference generated by the compressor to provide the pressure difference needed to inject oil into the compressor for lubricating, sealing and cooling purposes. The pressure at the inlet (or "suction") of the compressor is dictated by the refrigeration duty being performed at the time. The delivery pressure at the outlet is dictated by the ability of the condenser of the refrigeration system to transfer heat to the condenser cooling medium. This medium may be ambient air or it may be a liquid such as water or a solution  
15 containing an anti-freeze. The medium is in turn cooled by ambient air or a cooling tower.

20 At times, unless preventative action is taken, the pressure difference between delivery and suction can be too low to inject oil into the compressor. This can arise from either a high suction pressure, for example when the plant is started up after being turned off for a period, or it can arise from a low delivery pressure. The latter can again occur after the plant has been turned off for a period, or it can arise where the condenser cooling medium is at a very low temperature. Both high suction pressure and low delivery pressure  
25 can be present at the same time. In some cases the condition would clear if the plant were allowed to continue running - but it cannot due to lack of oil injection. In other cases the cooling medium may be so cold that the condition would persist.

To remedy this situation it is necessary to fit means to keep the delivery pressure (as "seen" by the compressor and the oil system) high. One such means is a delivery/suction pressure control valve downstream of the compressor delivery and the oil separator/reservoir but upstream of the condenser. Such a valve is expensive.

Positive displacement compressors that do not have mechanical delivery valves (for example screw and scroll compressors) tend to act as expanders and rotate backwards when the driving force is switched off until the pressures in the evaporator and condenser equalise. This reverse migration of refrigerant from the high to the low-pressure side of the system is undesirable, as is the reverse rotation of the compressor, which can cause mechanical damage. To prevent this a non-return valve (also known as a check valve) is often fitted to the delivery line, downstream of the compressor delivery and the oil separator/reservoir but upstream of the condenser.

#### Summary of the Invention

It is an aim of the invention to provide a valve fulfilling the functions of both a delivery-to-suction pressure control valve and a non-return valve.

Accordingly, the invention provides a valve comprising a housing having an inlet and an outlet, and a pressure sensing port, a piston slidable in a part of the housing in response to a difference between a first fluid pressure at the pressure sensing port on the one side of the piston, and a second fluid pressure at the inlet and/or outlet on the other side of the piston, a valve member carried by the piston and operable thereby to close the inlet when said second fluid pressure is less than a value sufficiently greater than said first fluid pressure; wherein the valve member is movable with respect to the

piston to facilitate closing of the inlet, in response to a fluid flow from the housing to the inlet, when the piston is not acting to close the inlet.

Thus, the pressure difference sensing can fulfil the delivery-to-suction  
5 pressure control function and the movement of the valve member with respect to the piston can provide the non-return function of the valve.

Piston biasing means may act to bias the piston into a position in which the valve member closes the inlet. This is one useful way of determining the  
10 sufficiency of the difference between the first and second fluid pressures. The biasing means may comprise one or more helical springs.

The valve member can be formed with an inlet surface arranged to come into contact with a valve seat of the inlet and an opposed surface facing into the  
15 housing. The valve member may have a stem slidably guided within a part of the piston. Valve member biasing means, such as a helical spring, may bias the valve member to close the inlet.

If the area of the opposed surface of the valve member is substantially equal  
20 to the area of a surface of the piston facing said opposed surface, the forces applied to these surfaces by the fluid pressure will tend to be equal, such that only the force applied to the inlet surface of the valve member has to be considered.

25 In a particular embodiment of the invention, manual shut-off means are provided for closing the valve, for example for maintenance purposes. The manual shut-off means may comprise a spindle having a non-round proximal portion and a threaded distal portion. The distal portion may be engaged in a non-rotatable threaded sleeve, the sleeve being slidable along  
30 the distal portion between a normal position in which the piston is movable

and a maintenance position in which the sleeve retains the piston and the valve member in the closed position. For example, in the maintenance position a distal end of the sleeve may abut a facing surface of the piston.

5    Brief Description of the Drawings

In order that the invention may be more readily understood, a particular embodiment thereof will now be described, by way of example only, with reference to the accompanying drawings, all showing a schematic section through a valve of the invention, and in which:

10

Figure 1 shows the valve in the maintenance condition;

Figure 2 shows the valve in a closed operative condition;

15    Figure 3 shows the valve in a partially-opened operative condition;

Figure 4 shows the valve in a fully-opened operative condition; and

Figure 5 shows the valve in a non-return condition.

20

Detailed Description of the Invention

The drawings show a valve comprising a housing 1 having an operating chamber 2 and a cylinder 3 communicating therewith. The operating chamber 2 has an inlet 4 and an outlet 5. A piston 6, slidable in the cylinder 3 with a close fit, extends into the operating chamber 2, and carries a valve member 7 which is arranged to close the inlet 4.

At the end of the cylinder shown at the top in the drawings, a port 8 is provided for sensing a fluid pressure. Where the invention is used in a

compressor arrangement, the port 8 may conveniently be connected to a suction side thereof.

5 A proximal end of the piston 6 has a generally cylindrical receptacle 9, in which two piston springs, such as helical compression springs, 10, 11 are mounted, one inside the other. The piston springs 10, 11 abut inner surfaces of the housing at one end and an opposing surface of the piston at the other end.

10 A distal end of the piston 6 is formed with a bore slidably receiving a stem 12 of the valve member 7. The valve member has a closing disk 13 attached to the stem 12 and arranged to close the inlet by means of an O-ring 14. A valve member spring 15 is mounted on the outside of the distal end of the piston, between the closing disk 13 and an opposed surface of the piston 6. In this  
15 example, the valve member spring 15 is a helical compression spring exerting a significantly weaker force than either of the piston springs 10, 11.

Manual shut-off means, located at the proximal end of the piston 6, comprise a spindle 16 threadingly engaged with a slidable sleeve 17. The proximal  
20 end 18 of the spindle 16 is non-round and extends from the housing. A peg 19, lodged in a part of the housing, extends into a longitudinal slot 20 in the sleeve.

The valve may, for example, have its inlet 4 connected to the delivery of a  
25 compressor and its outlet 5 connected to the condenser of a refrigeration system.

Figure 1 shows the valve in the closed maintenance condition, after the proximal end 18 of the spindle has been turned, for example using a spanner.  
30 Peg 19 prevents sleeve 17 from rotating, so that the engagement between the



thread of spindle 16 and that of sleeve 17 forces the latter to move downwardly to the position shown. The distal end of sleeve 17 abuts an opposing surface of piston 6, thusly holding the piston in its most advanced position, i.e. the bottom of its stroke as viewed. In this position, valve member 7 is fully closed and valve member spring 15 is compressed. No fluid can enter the inlet 4.

In figure 2, the valve is in the closed automatic or operative condition, spindle 16 having been fully turned, e.g. anticlockwise, to raise sleeve 17 and release piston 6. However, the pressure sensed at port 8 is too high and/or the pressure on the outer surface of closing disk 13 is too low. Piston springs 10, 11 are holding the piston 6 in its most advanced position so that valve member 7 closes inlet 4.

Figure 3 shows the valve in a partially-opened operative position. For example, the condenser pressure could be very low. There is enough pressure on the outer surface of closing disk 13, and on the distal surfaces of piston 6, to balance the pressure on the inner surface of closing disk 13, the pressure at port 8 (acting on the proximal surface of piston 6) and the force of piston springs 10, 11 which are more compressed than in Figure 2. Valve member 7 is open by a few millimetres and there is a flow of fluid, e.g. gas, through inlet 4, into chamber 2 and out of outlet 5. The apparent delivery pressure of the compressor is higher than the valve outlet (condenser) pressure, and the pressure difference between apparent delivery and suction is sufficient to inject enough oil into the compressor.

The valve has a modulating action, opening and closing to maintain a predetermined minimum pressure difference between apparent delivery and suction.

Figure 4 shows the valve in the fully-opened operative condition, in which the pressure difference is high across piston 6, the pressure in chamber 2 being significantly higher than the pressure at port 8. Springs 10, 11 are as compressed as possible. Fluid flows from inlet 4 to outlet 5 with only a small drop in pressure.

Figure 5 shows a condition in which fluid is tending to flow in reverse through the valve. For example, the compressor may have been switched off recently and there is still a large pressure difference across the piston 6 causing piston springs 10, 11 to remain compressed with the piston in its retracted position. "Weak" valve member spring 15, and the force of fluid in chamber 2 tending to flow towards closing disk 13, combine to extend valve member 7 from piston 6 and close inlet 4, thus preventing any reverse fluid flow.

It will therefore be seen that the invention has elegantly combined the functions of a pressure control valve and a non-return valve in a single unit. Additionally, the inventive valve can in certain embodiments also provide manual shut-off for maintenance purposes.

An additional benefit of combining the functions of the two or three valves previously necessary is that every valve causes a concomitant pressure drop. Thus, use of the valve of the invention significantly improves the total pressure drop between inlet and outlet.

CLAIMS

1. A valve comprising a housing having an inlet and an outlet, and a pressure sensing port, a piston slidable in a part of the housing in response to a difference between a first fluid pressure at the pressure sensing port on the one side of the piston, and a second fluid pressure at the inlet and/or outlet on the other side of the piston, a valve member carried by the piston and operable thereby to close the inlet when said second fluid pressure is less than a value sufficiently greater than said first fluid pressure; wherein the valve member is movable with respect to the piston to facilitate closing of the inlet, in response to a fluid flow from the housing to the inlet, when the piston is not acting to close the inlet.
2. A valve according to claim 1, wherein piston biasing means are arranged to bias the piston into a position in which the valve member closes the inlet.
3. A valve according to claim 2, wherein the piston biasing means comprise one or more helical springs.
4. A valve according to claim 1, 2 or 3, wherein the valve member is formed with an inlet surface arranged to come into contact with a valve seat of the inlet and an opposed surface facing into the housing.
5. A valve according to any preceding claim, wherein the area of the opposed surface of the valve member is substantially equal to the area of a surface of the piston facing said opposed surface.
6. A valve according to any preceding claim, wherein the valve member has a stem slidably guided within a part of the piston.

7. A valve according to any preceding claim, wherein valve member biasing means are arranged to bias the valve member to close the inlet.
8. A valve according to claim 7, wherein the valve member biasing means comprises a helical spring.
9. A valve according to any preceding claim, wherein manual shut-off means are provided for closing the valve.
10. 10. A valve according to claim 9, wherein the manual shut-off means comprise a spindle having a non-round proximal portion and a threaded distal portion.
11. A valve according to claim 10, wherein said distal portion is engaged in a non-rotatable threaded sleeve, the sleeve being slidable along the distal portion between a normal position in which the piston is movable and a maintenance position in which the sleeve retains the piston and the valve member in the closed position.
12. A valve substantially as described herein with reference to the accompanying drawings.

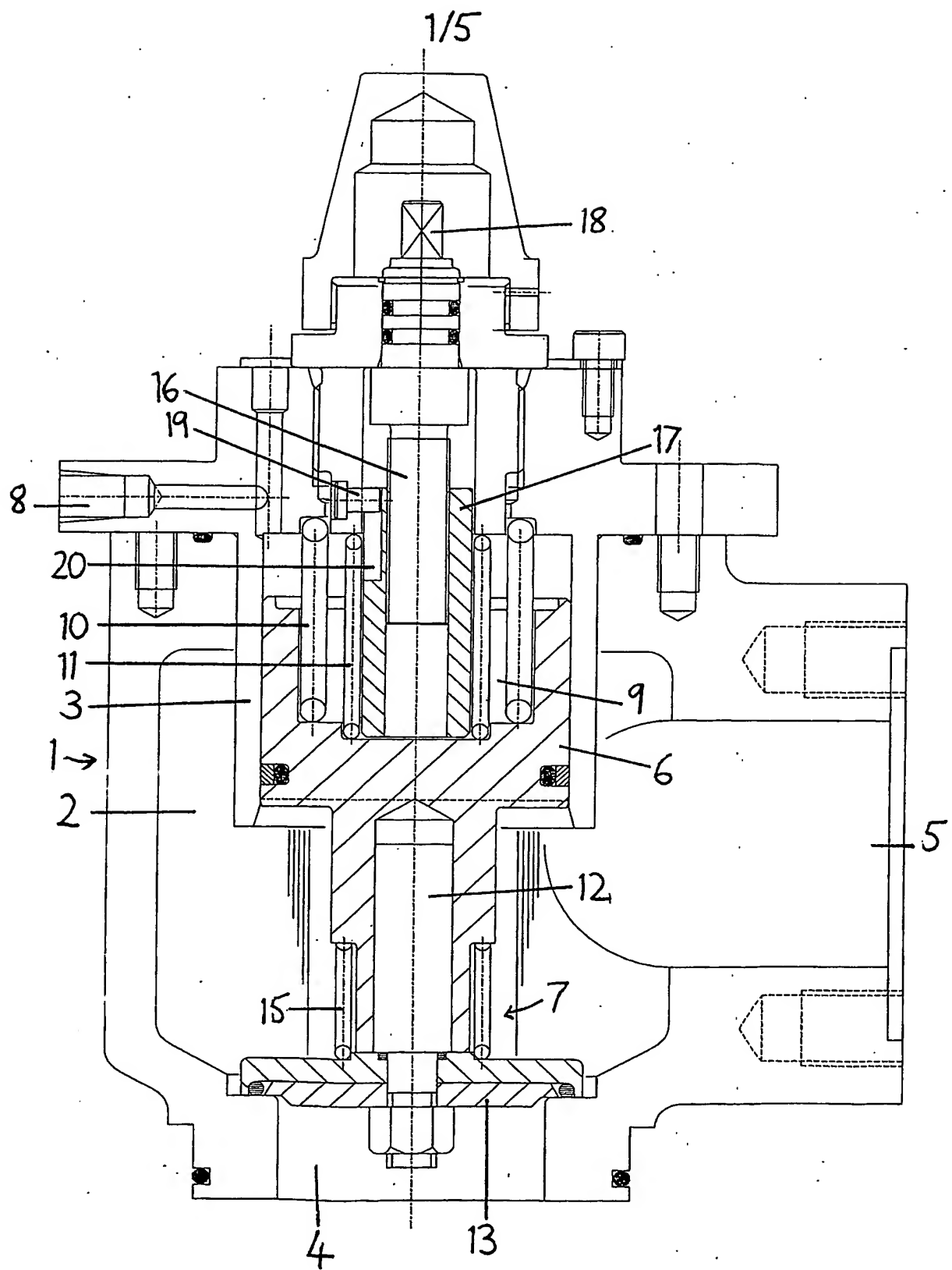


FIG 1





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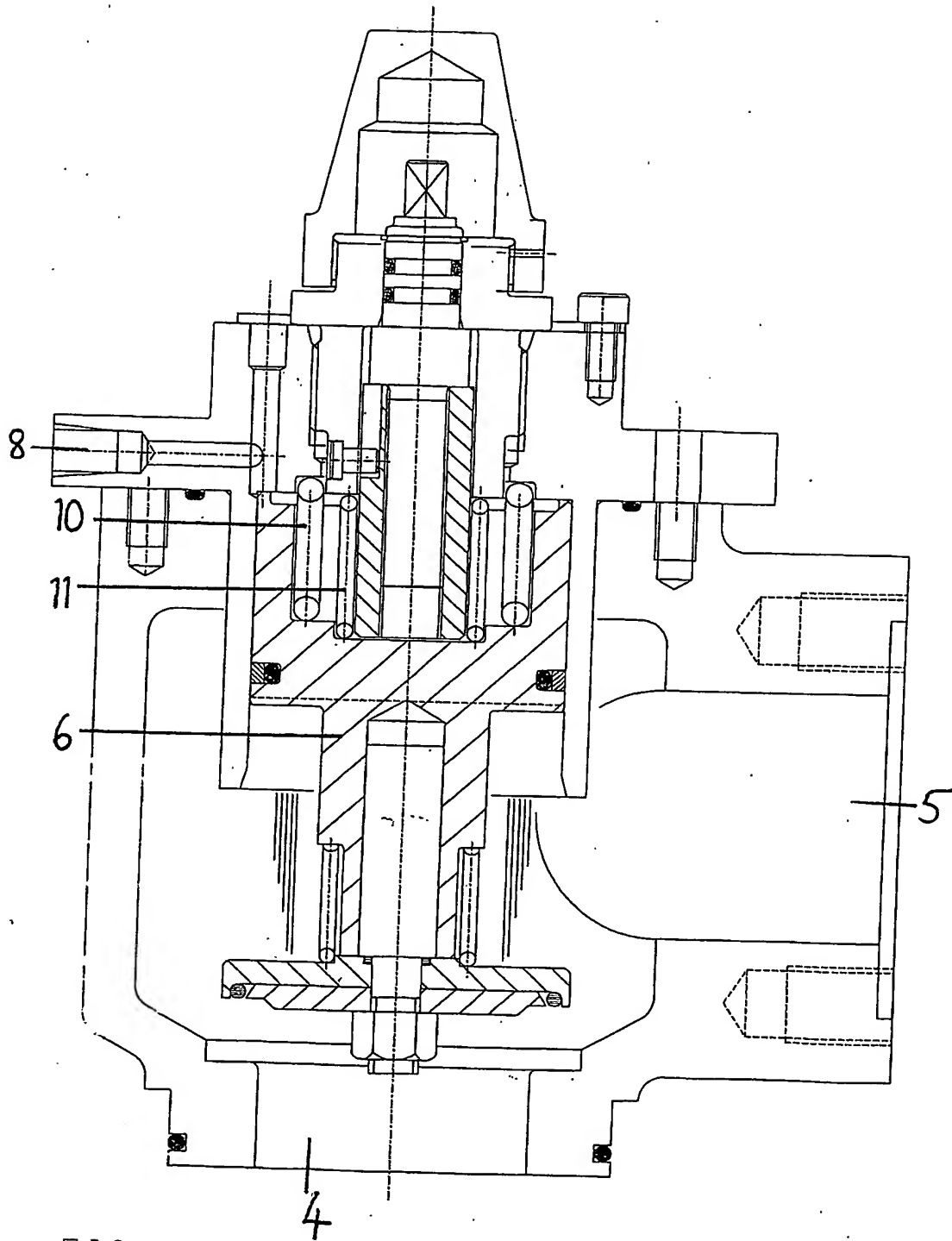


FIG 4



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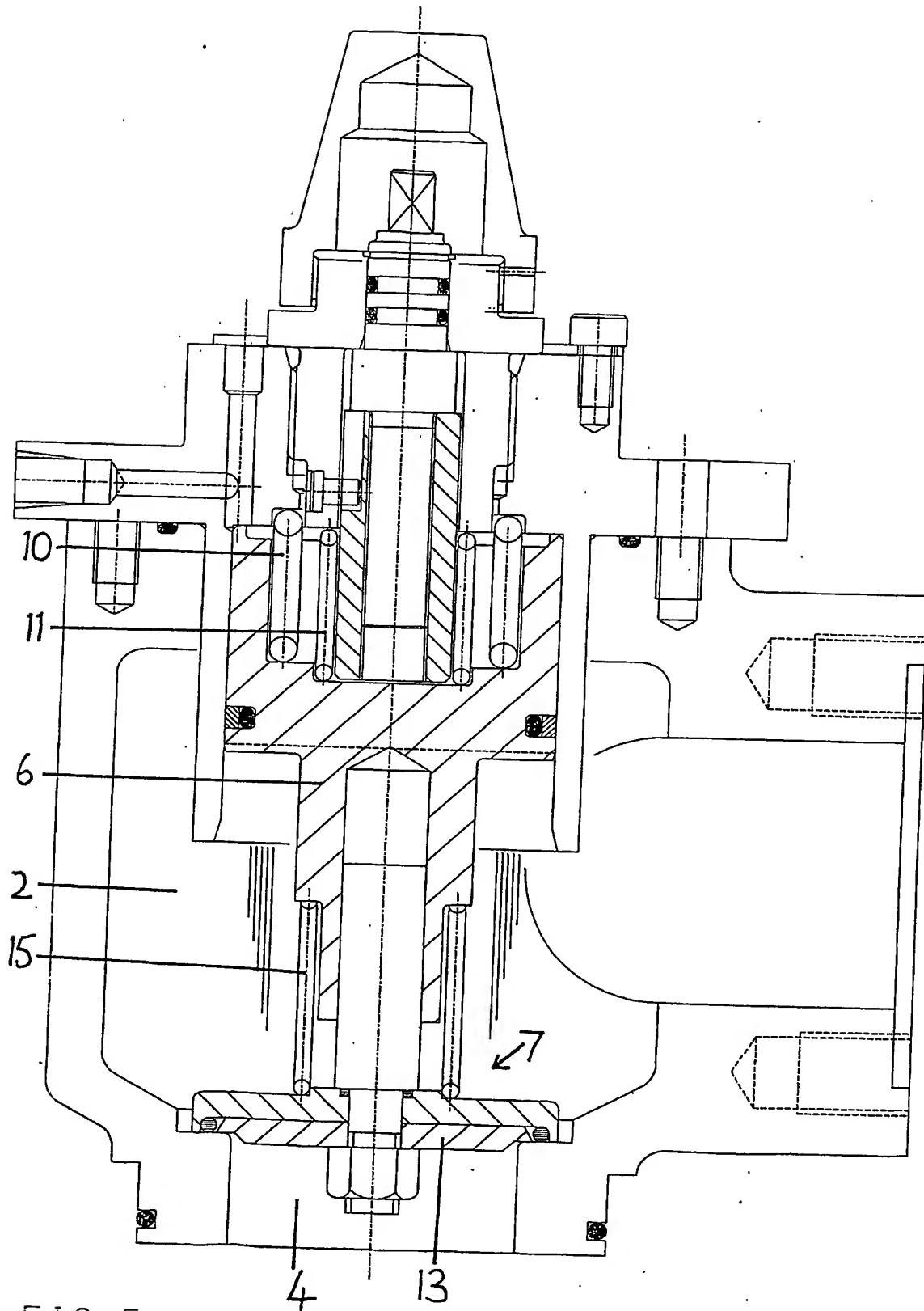


FIG 5

PCT Application  
**PCT/GB2003/005706**



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